



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW5605G00251-3G-1
Job Sheet 176117



Part No: RBW5605G00251-3G-1

Job Qty: 10 ea

Part Name: Hook



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 4/17/18

Job Tracking No:

Due Date: 4/4/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW5605G00251-3G Rev 2 IPP Rev A 18.03.26 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		4/3/18	0.00	0.00	Start Up Machining-4		
120	CNC Lathe	4 pcs		4/3/18	0.75	0.20	MORI SL-154		
130	QC	4 pcs		4/3/18	0.00	0.00	QC2 Machining-5		
140	QC	4 pcs		4/3/18	0.00	0.00	QC8 Machining-5		
150	Small Fab	4 pcs		4/4/18	0.00	0.80	Small Fab-6		
160	QC	4 pcs		4/4/18	0.00	0.00	QC5		
170	Packaging	4 pcs		4/4/18	0.00	0.00	Packaging3-2		
180	QC21-SA	4 Ea		4/4/18	0.00	0.00	QC21		

Part Op 120 - 1-Machine as per folio FC FOLIO REV: DWG REV: 2-Debur

Descriptions: ***Note*** Small Fab will cut to finished length and chamfer.03 X 45 deg.

150 - 1-Form as per DWG. 2-Cut dimension 2.06" to length and chamfer .03 X 45 deg.

170 - IDENTIFY AND STOCK

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
1272T34	304 SS Rod, 4mm dia.	1.1680 ft (.292 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	1272T34	1	6	0

Part Specifications

Specifications could not be found.



Container No: S070857



Part: RBW5605G00251-3G-1

Job No: 176117

Serial No/Batch: S070857

Revision: 2

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Printed 10:35 AM dart.logan.david

Date: 05/13/18

176117

Page 1 of 1

Vern LPO8
Mic LPO1
Vern LPO8
2

18-05-13

Date:

Revised by	Approved
KJ	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

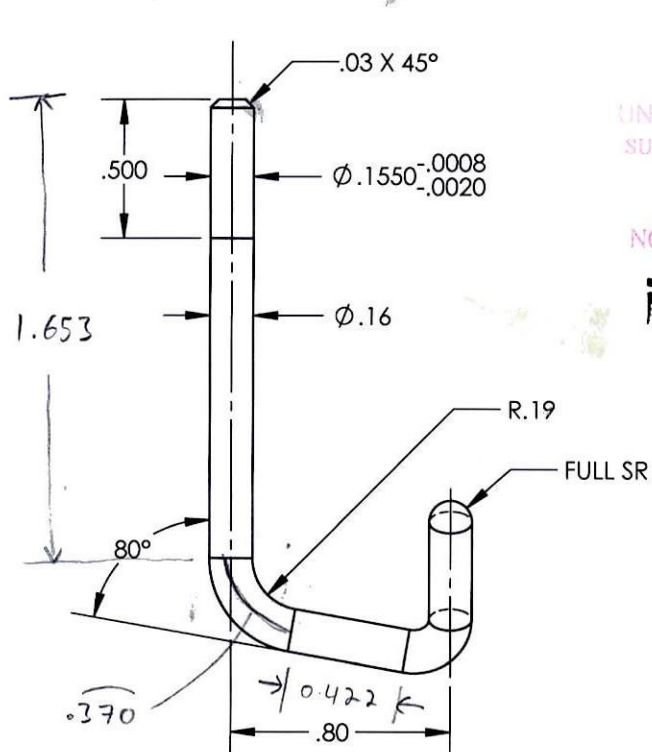
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="width: 15%;">Skid-tube ☐</td> <td style="width: 15%;">Cross tube ☐</td> <td style="width: 15%;">Water Jet ☐</td> <td style="width: 15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																					
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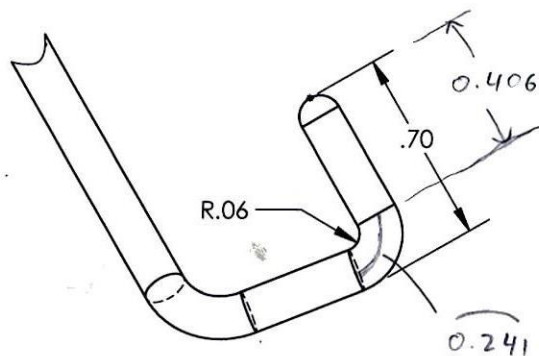
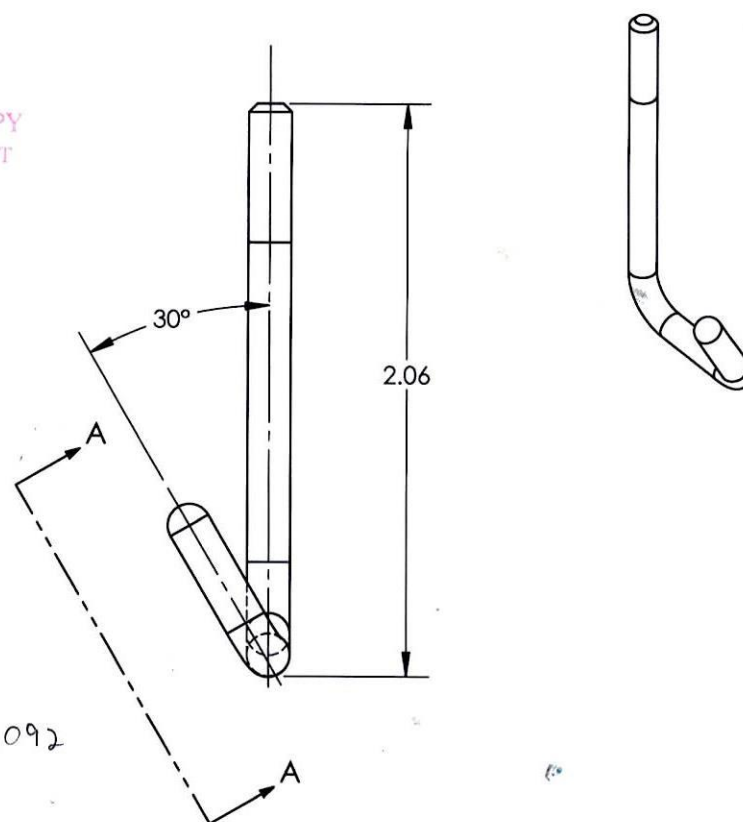
REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	16-0158	-1 ADDED DIM .70.	10/11/2016	SM	JAG



SHOP COPY
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 176117

20180507

Total = 3.092
Length



VIEW A-A

(1)

HOOK

DART AEROSPACE	
TITLE SEAL INSTALLATION TOOL	
DWG NO. RBW5605G00251-3G-1	REV 2
MAT'L 304	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± 5°
SPEC	.X ± .1 SURFACES = 125/
DRAWN BY: MACKOVJAK	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	AGUSTA AW139
SCALE 3:2	DATE 4/8/2016 SHEET 2 OF 3